

**1.2.BẢNG TIÊU CHUẨN THỬ NGHIỆM THỦY TĨNH ỐNG HÀN CN ASTM A312/ A358**

OD		Độ dày		SCH 5S		SCH10S		SCH40S		SCH80S	
DN	Inch	ASTM	JIS	mm	Mpa	mm	Mpa	mm	Mpa	mm	Mpa
8	1/4"	13.72	13.80	-	-	1.65	18.0	2.24	18.0	3.02	18.0
10	3/8"	17.15	17.30	-	-	1.65	18.0	2.31	18.0	3.20	18.0
15	1/2"	21.34	21.70	1.65	18.0	2.11	18.0	2.77	18.0	3.73	18.0
20	3/4"	26.67	*27.2	1.65	16.0	2.11	18.0	2.87	18.0	3.91	18.0
25	1"	33.40	*34.0	1.65	13.0	2.77	18.0	3.38	18.0	4.55	18.0
32	1 1/4"	42.16	42.70	1.65	10.0	2.77	17.0	3.56	18.0	4.85	18.0
40	1 1/2"	48.26	48.6	1.65	9.0	2.77	15.0	3.68	18.0	5.08	18.0
50	2"	60.33	60.50	1.65	7.0	2.77	12.0	3.91	16.0	5.54	18.0
65	2 1/2"	73.03	76.30	2.11	8.0	3.05	11.0	5.16	18.0	7.01	18.0
80	3"	88.90	89.10	2.11	6.0	3.05	9.0	5.49	16.0	7.62	18.0
90	3 1/2"	101.60	101.60	2.11	5.5	3.05	8.0	5.74	14.0	8.08	18.0
100	4"	114.30	114.30	2.11	5.0	3.05	7.0	6.02	13.0	8.56	18.0
125	5"	141.30	139.80	2.77	5.0	3.40	6.0	6.55	12.0	9.52	17.0
150	6"	168.28	165.20	2.77	4.5	3.40	5.0	7.11	11.0	10.97	17.0
200	8"	219.08	216.30	2.77	3.5	3.76	4.5	8.18	10.0	12.70	15.0
250	10"	273.05	267.40	3.40	3.5	4.19	4.0	9.27	9.0	12.70	12.0
300	12"	323.85	318.50	3.96	3.5	4.57	3.5	9.52	8.0	12.70	10.0